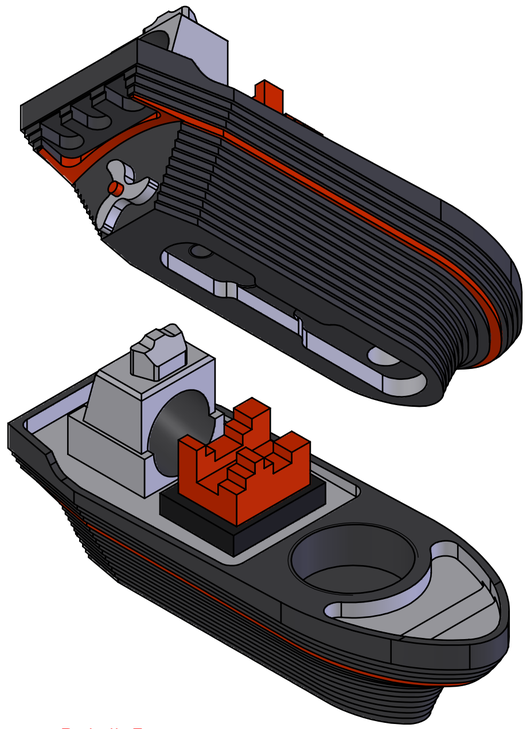
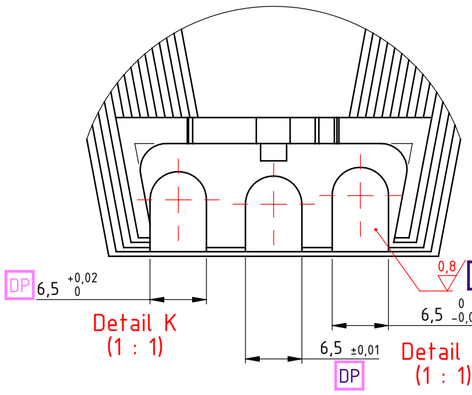
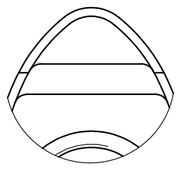


Detail E
(2 : 1)

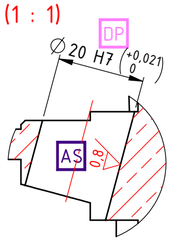


Detail K
(1 : 1)

Detail S
(1 : 1)



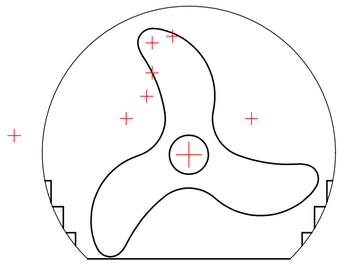
Detail L
(2 : 1)

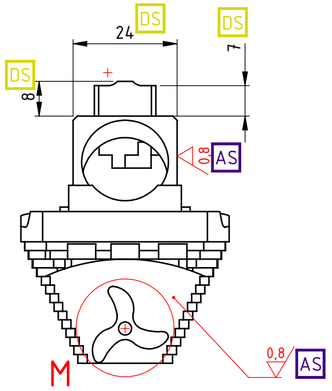




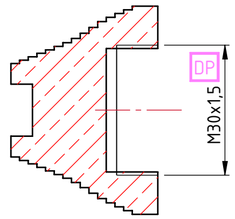
According to the standard DIN ISO 13715

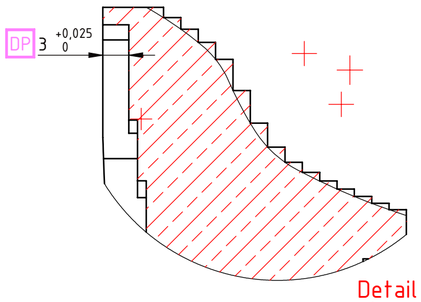
Detail M
(3 : 1)



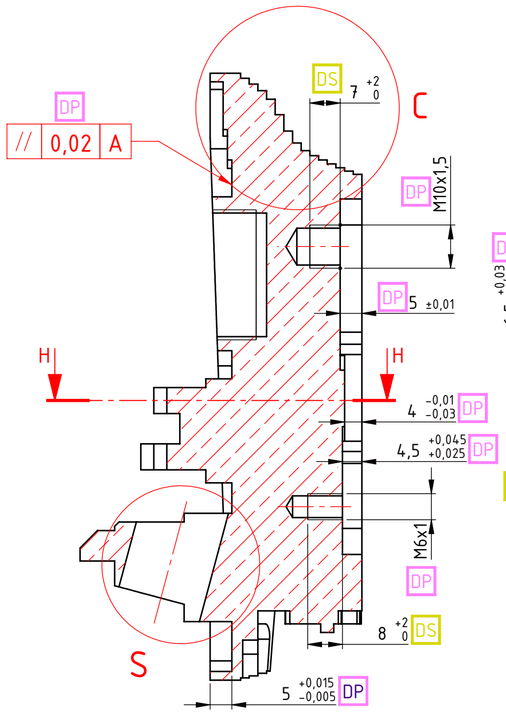


SECTION G-G

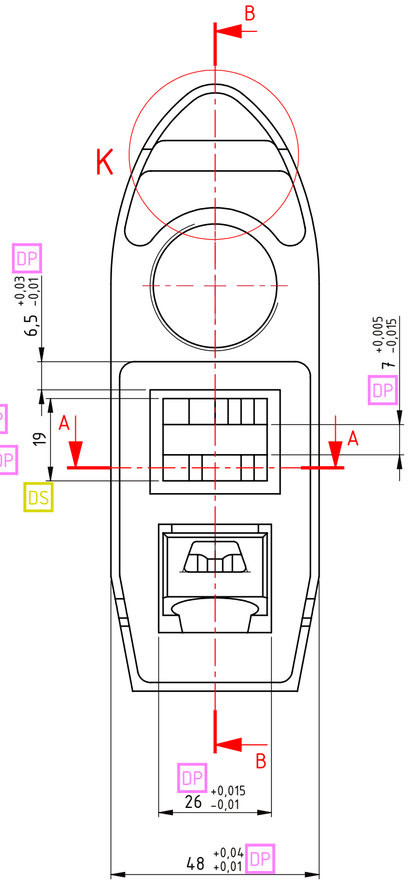


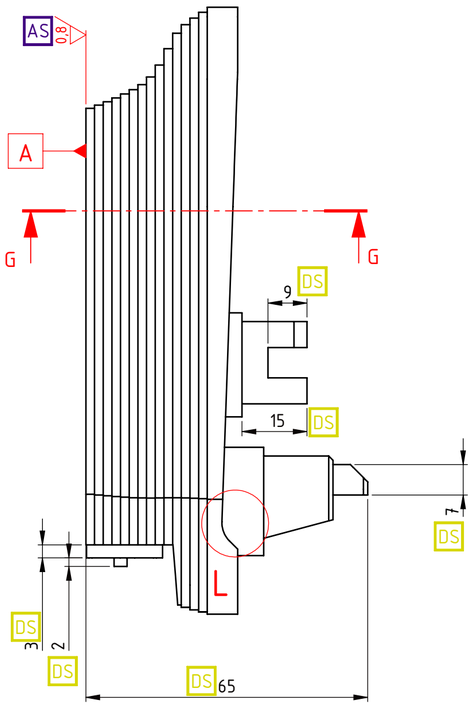


Detail C
(2 : 1)

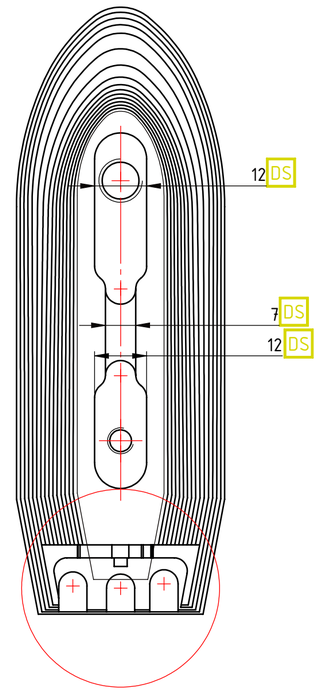


SECTION B-B

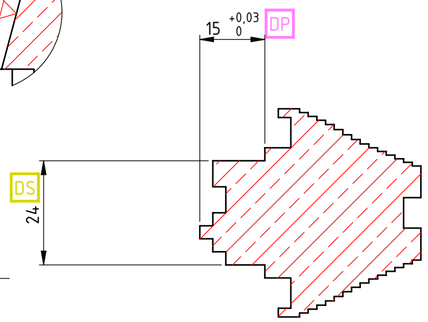




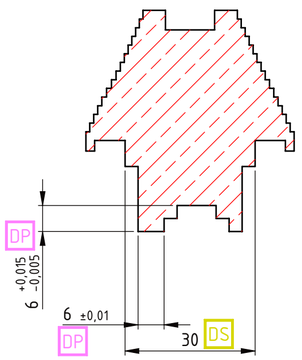
L



E



SECTION H-H



SECTION A-A

Note:
General Tolerance +/-0.04
Form and Positional Tolerances acc to DIN ISO 1101
Depth of hole and thread: 0/+2mm
Depth of bore: 0/+0.5mm
Radius: +/-0.2mm
Angle: +/0.5°
Unspicified Chamfer 0.3x45°

ISO E

worldskills Shangai2026

Test Project for the 48th WorldSkills Competition in Shangai, China 2026

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Skill: CNC MILLING 07				
Design by: FABIO SILVEIRA				
Last Update: 14/08/2026	Scale: 1 : 1	Paper: A2	Page: 1/1	
Drawing Number: WSC2026_TP07_M1_EN				Rev: v1
Description: MODULE 1 BRASS (SIZE 150X100X50)				Projection:
				CARGO SHIP